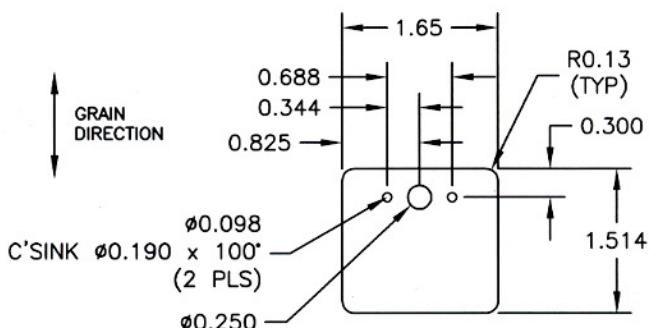
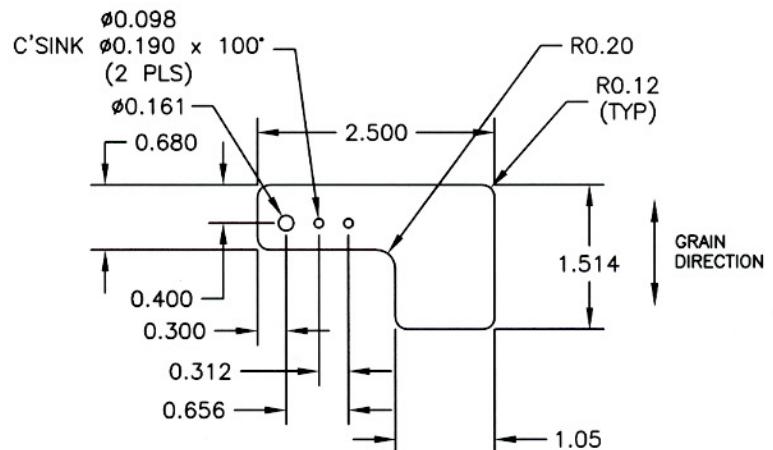


DESIGN DS	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D3159	SHEET 1 OF 1
DATE 05.11.21		TITLE BRACKET ASSEMBLY	SCALE 1:2

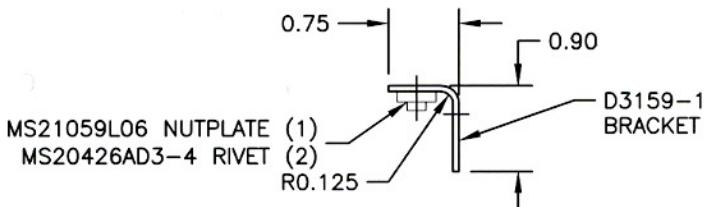
A	02.04.30	NEW ISSUE
B	04.10.18	ADD PART MARKING
C	05.11.21	CORRECT VIEW



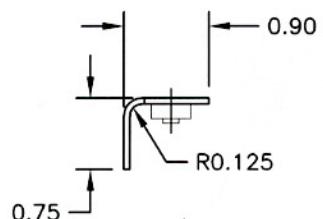
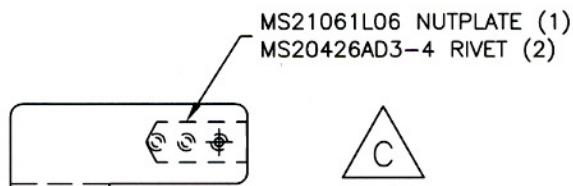
D3159-1F FLAT PATTERN
(USED TO MAKE D3159-1 BRACKET)



D3159-3F FLAT PATTERN
(USED TO MAKE D3159-3/-4 BRACKETS)



D3159-041 BRACKET ASSEMBLY



D3159-043 BRACKET ASSEMBLY (SHOWN).
REPLACES PREMIER P/N B30-23000-259
(D3159-044 BRACKET ASSEMBLY (OPPOSITE)).
REPLACES PREMIER P/N B30-23000-260

NOTES:

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) 0.063 THICK (REF. DART SPEC. M6061T6S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK EDGES 0.005 TO 0.010
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY D3159-041/-043/-044 WITH DART P/N USING FINE POINT PERMANENT INK MARKER